Section 1. Identification

- GHS product identifier: ISO 350A
- Product code: ISO 350A
- Other means of identification: NA
- Product type: Liquid
- Material uses: Urethane Elastomer
- Supplier's details: Forsch Polymer Corp
  3025 S. Wyandot St.
  Englewood, Co. 80110
  Non-Emergency phone: (303) 322-9611
- e-mail address of person responsible for this SDS
  Bill@forschpolymer.com
  James@forschpolymer.com
- Emergency telephone number (24hr/7day): 303-548-7716

Section 2. Hazards identification

- OSHA/HCS status
  ACUTE TOXICITY (inhalation) - Category 2
  SERIOUS EYE DAMAGE! EYE IRRITATION - Category 2A
  RESPIRATORY SENSITIZATION - Category 1
  SKIN SENSITIZATION - Category 1
  AQUATIC HAZARD (ACUTE) - Category 3
  AQUATIC HAZARD (LONG-TERM) - Category 3

GHS label elements
- Hazard pictograms

Signal Word: Danger
- Harmful if swallowed or if inhaled.
- Causes serious eye irritation.
- May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- May cause an allergic skin reaction.
- Harmful to aquatic life with long lasting effects.
Section 2. Hazards identification

Precautionary statements
Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. In case of inadequate ventilation wear respiratory protection. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification: None known.

Section 3. Composition/information on ingredients

Substance/mixture: Mixture

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4’-diisocyanate</td>
<td>13 - 30</td>
<td>5124-30-1</td>
</tr>
<tr>
<td>3-isocyanatomethyl-1,3,5-trimethylcyclohexylisocyanate</td>
<td>1 - 3</td>
<td>4098-71-9</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.

Skin contact: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Section 4. First aid measures

Ingestion: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Causes serious eye irritation.

Inhalation: Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact: May cause an allergic skin reaction.

Ingestion: Harmful if swallowed. Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:
- Pain or irritation
- Redness

Inhalation: Adverse symptoms may include the following:
- Wheezing and breathing difficulties
- Asthma

Skin contact: Adverse symptoms may include the following:
- Irritation
- Redness

Ingestion: No specific data

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: No specific treatment. Treat symptomatically. Call medical doctor or poison control center immediately if large quantities have been ingested.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)
Section 5. Fire-fighting measures

**Flash point**  
Closed cup: >150°C (>302°F) [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)]

**Extinguishing media**  
Suitable extinguishing media  
Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media  
None known.

**Specific hazards arising from the chemical**  
In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products**  
Decomposition products may include the following materials: carbon dioxide  
carbon monoxide  
nitrogen oxides

**Special protective actions for fire-fighters**  
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters**  
Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

**For non-emergency personnel**  
Personal precautions, protective equipment and emergency procedures  
No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders**  
If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions**  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

**Methods and materials for containment and cleaning up**  
Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4'-diisocyanate</td>
<td><strong>ACGIH TLV (United States, 6/2013).</strong> TWA: 0.054 mg/m³ 8 hours. TWA: 0.005 ppm 8 hours. <strong>OSHA PEL (United States, 2/2013). Absorbed through skin.</strong> TWA: 5 mg/m³, (as CN) 8 hours.</td>
</tr>
<tr>
<td>3-isocyanatomethyl-1,3,5,5-trimethylcyclohexylisocyanate</td>
<td><strong>ACGIH TLV (United States, 6/2013).</strong> TWA: 0.005 ppm 8 hours. <strong>OSHA PEL (United States, 2/2013). Absorbed through skin.</strong> TWA: 5 mg/m³, (as CN) 8 hours.</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures
Section 8. Exposure controls/personal protection

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Thermal hazards: Not available.

Section 9. Physical and chemical properties

Appearance

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Amber.</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/Freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Boiling/condensation point</td>
<td>&gt;200°C (&gt;392°F)</td>
</tr>
<tr>
<td>Flash point</td>
<td>Closed cup: &gt;150°C (&gt;302°F) [DIN 51758 EN 22719 ( Pensky-Martens Closed Cup)]</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Lower and upper explosive (flammable) limits</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.05</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Reacts violently with water.</td>
</tr>
</tbody>
</table>
Section 9. Physical and chemical properties

Partition coefficient: n-octanol/water: Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: >200°C (>392°F)
Density: 1.05 g/cm³ [25°C (77°F)]
Viscosity: Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous occur. reactions: Under normal conditions of storage and use, hazardous reactions will not

Conditions to avoid: No specific data.

Incompatible materials: No specific data.

Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products
should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Endpoint</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4′-disocyanate</td>
<td>OECD 403 Acute Inhalation Toxicity OECD 402 Acute Dermal Toxicity</td>
<td>LC50 Inhalation Dusts and mists LD50 Dermal</td>
<td>Rat - Male, Female Rat - Male, Female Rat - Male, Female Rat - Male, Female</td>
<td>0.43 mg/l &gt;7000 mg/kg 18200 mg/kg 0.04 mg/l 4814 mg/kg</td>
</tr>
<tr>
<td>3-isocyanatomethyl-3,5, 5'-trimethylcyclohexylisocyanate</td>
<td>OECD 403 Acute Inhalation Toxicity OECD 401 Acute Oral Toxicity</td>
<td>LC50 Inhalation Dusts and mists LD50 Oral</td>
<td>Rat</td>
<td></td>
</tr>
</tbody>
</table>

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4′-disocyanate</td>
<td>OECD 404 Acute Dermal Irritation/Corrosion OECD 405 Acute Eye Irritation/Corrosion</td>
<td>Rabbit</td>
<td>Skin - Irritant Eyes - Irritant</td>
</tr>
<tr>
<td>3-isocyanatomethyl-3,5, 5'-trimethylcyclohexylisocyanate</td>
<td></td>
<td>Rabbit</td>
<td>Eyes - Irritant Eyes - Irritant</td>
</tr>
</tbody>
</table>

Conclusion/Summary

Skin
**Section 11. Toxicological information**

**Eyes**
- Dicyclohexylmethane-4,4'-diisocyanate 3-isocyanatomethyl-3, 5, 5-trimethylcyclohexylisocyanate: Irritating to eyes.
- Dicyclohexylmethane-4,4'-diisocyanate 3-isocyanatomethyl-1,3,5, 5-trimethylcyclohexylisocyanate: Irritating to eyes.
- No additional information.

**Respiratory**
- Dicyclohexylmethane-4,4'-diisocyanate: No additional information.
- Dicyclohexylmethane-4,4'-diisocyanate 3-isocyanatomethyl-1,3,5, 5-trimethylcyclohexylisocyanate: No additional information.
- No additional information.

**Sensitization**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Route of exposure</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4'-diisocyanate</td>
<td>-</td>
<td>skin</td>
<td>Guinea pig</td>
<td>Sensitizing</td>
</tr>
<tr>
<td>3-isocyanatomethyl-3, 5, 5-trimethylcyclohexylisocyanate</td>
<td>skinRespiratory</td>
<td>Respiratory</td>
<td>Guinea pig pig</td>
<td>Sensitizing</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Human</td>
<td>Sensitizing</td>
</tr>
</tbody>
</table>

**Mutagenicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4'-diisocyanate</td>
<td>Experiment: In vitro Subject: Bacteria Metabolic activation: +/- Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/-</td>
<td>Negative</td>
</tr>
</tbody>
</table>

**Conclusion/Summary**

Dicyclohexylmethane-4,4'-diisocyanate - Not mutagenic in a standard battery of genetic toxicological tests.

**Carcinogenicity**

Not available.

**Reproductive toxicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Species</th>
<th>Maternal toxicity</th>
<th>Fertility</th>
<th>Developmental effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4'-diisocyanate</td>
<td>OECD 421 Reproduction/Developmental Toxicity Screening Test</td>
<td>Rat - Male, Female</td>
<td>Positive</td>
<td>Negative</td>
<td></td>
</tr>
</tbody>
</table>

**Teratogenicity**
Section 11. Toxicological information

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Species</th>
<th>Result/Result type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4',4''-disocyanate</td>
<td>OECD 414 Prenatal Developmental Toxicity Study</td>
<td>Rat - Female</td>
<td>Negative - Inhalation</td>
</tr>
</tbody>
</table>

**Specific target organ toxicity (single exposure)**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4',4''-diisocyanate</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
<tr>
<td>3-isocyanatomethyl1-3,5, 5-trimethylcyclohexylisocyanate</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
</tbody>
</table>

**Specific target organ toxicity (repeated exposure)**
Not available.

**Aspiration hazard**
Not available.

**Information on the likely routes of exposure**
: Not available.

**Potential acute health effects**

- **Eye contact**
  - Inhalation: Causes serious eye irritation.
  - Skin contact: May cause an allergic skin reaction.
  - Ingestion: Harmful if swallowed. Irritating to mouth, throat and stomach.

  **Symptoms related to the physical, chemical and toxicological characteristics**

  - **Eye contact**
    - Adverse symptoms may include the following:
      - pain or irritation
      - watering
      - redness
  - **Inhalation**
    - Adverse symptoms may include the following:
      - wheezing and breathing difficulties
      - asthma
  - **Skin contact**
    - Adverse symptoms may include the following:
      - irritation
      - redness
  - **Ingestion**

  **Delayed and immediate**

  **Short term exposure**
  : Not available.

  **Potential immediate effects**
  : Not available.

  **Potential delayed effects**
  : Not available.

  **Long term exposure**

  **Potential immediate effects**
  : Not available.

  No specific data.
Section 11. Toxicological information

Potential delayed effects
Not available.

Potential chronic health effects

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Endpoint</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4'-disocyanate</td>
<td>OECD 413 Subchronic Inhalation Toxicity: 90-day Study</td>
<td>Sub-chronic NOEC Inhalation Dusts and mists</td>
<td>Rat - Male, Female</td>
<td>3 mg/m³</td>
</tr>
</tbody>
</table>

General
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity
No known significant effects or critical hazards.

Mutagenicity
No known significant effects or critical hazards.

Teratogenicity
No known significant effects or critical hazards.

Developmental effects
No known significant effects or critical hazards.

Fertility effects
Not available.

Numerical measures of toxicity

Acute toxicity estimates
Not available.

Other information
Not available.

Section 12. Ecological information

Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Endpoint</th>
<th>Exposure</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4'-disocyanate</td>
<td>EU EC C.2 Acute Toxicity for Daphnia EU EC C.3 Algal Inhibition Test EU EC C.1 Acute Toxicity for Fish EU EC C.3 Algal Inhibition Test</td>
<td>Acute EC50 Acute EgC50 Acute LC50 Chronic NOEC</td>
<td>48 hours Static 72 hours Static 96 hours Static 72 hours Static</td>
<td>Daphnia Algae Fish Algae</td>
<td>&gt;8.3 mg/l &gt;5 mg/l &gt;8.1 mg/l 0.31 mg/l</td>
</tr>
<tr>
<td>3-isocyanatomethyl-3,5,5-trimethylcyclohexylisocyanate</td>
<td>EU EC 88/302/EC DIN 38412 (Lumistox test) DIN 38412 (Lumistox test) OECD</td>
<td>Acute EC50 Acute EC50 Acute LC50 Chronic NOEC</td>
<td>3 hours 24 hours 48 hours 21 days</td>
<td>Bacteria Daphnia Fish Daphnia</td>
<td>263 mg/l 83.7 mg/l 1.8 mg/l 3 mg/l</td>
</tr>
</tbody>
</table>

Persistence and degradability

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Period</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4'-disocyanate 3-isocyanatomethyl-3,5,5-trimethylcyclohexylisocyanate</td>
<td>EU EU Tested according to Directive 92/69/EEC</td>
<td>28 days 28 days</td>
<td>0 % 0 %</td>
</tr>
</tbody>
</table>
Section 12. Ecological information

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Aquatic half-life</th>
<th>Photolysis</th>
<th>Biodegradability</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4’-disocyanate 3-isocyanatomethy1-3,5,5-trimethylcyclohexylisocyanate</td>
<td>-</td>
<td>-</td>
<td>Not readily</td>
</tr>
</tbody>
</table>

**Bioaccumulative potential**
Not available.

**Mobility in soil**
Not available.

**Other adverse effects**

**Other ecological information**
No known significant effects or critical hazards.

**BOD5**
Not Determined

**COD**
Not Determined

**TOC**
Not Determined

Section 13. Disposal considerations

**Disposal methods**
The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

**Proper shipping name**

**DOT**
Not regulated.

**TDG**
Not regulated.

**IMDG**
Not regulated.

**IATA**
Not regulated.
Section 14. Transport information

<table>
<thead>
<tr>
<th>Regulatory information</th>
<th>UN number</th>
<th>Classes</th>
<th>PG* Label</th>
<th>Additional information</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT Classification</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>TDG Classification</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>IMDG Classification</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>IATA Classification</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

United States Regulations

TSCA 8(b) inventory : All components are listed or exempted.
TSCA 5(a)2 final significant new use rule (SNUR) : No ingredients listed.
TSCA 5(e) substance consent order : No ingredients listed.
TSCA 12(b) export notification : No ingredients listed.
SARA 311/312 : Immediate (acute) health hazard

<table>
<thead>
<tr>
<th>Product name</th>
<th>Concentration %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4'-diisocyanate</td>
<td>14.624</td>
</tr>
<tr>
<td>3-isocyanatomethyl-1,3,5, trimethylcyclohexylisocyanate</td>
<td>2.265 5-</td>
</tr>
</tbody>
</table>

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)

Clean Air Act - Ozone Depleting Substances (ODS)

EPCRA Section 313 (40 CFR 372) CERCLA (Comprehensive Environmental Response, Compensation and Liability Act): 4,4-Methylene diphenyl diisocyanate (CAS 101-68-8) has a 5,000 lb. RQ (reportable quantity). Any spill or release above the RQ must be reported to the National Response Center (800-424-8802).

This product does not contain nor is it manufactured with ozone depleting substances.

<table>
<thead>
<tr>
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</table>

SARA 313
Form R - Reporting requirements
Section 15. Regulatory information

**CERCLA Hazardous substances**

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclohexylmethane-4,4’-diisocyanate</td>
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</tr>
<tr>
<td>3-isocyanatomethyl-3,5,5-trimethylcyclohexylisocyanate</td>
<td>2.265</td>
</tr>
</tbody>
</table>

**State regulations**

**PENNSYLVANIA - RTK**

- Dicyclohexylmethane-4,4’-diisocyanate, 3-isocyanatomethyl-3,5,5-trimethylcyclohexylisocyanate

**California Prop 65**

- This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

**Canadian regulations**

**CEPA DSL**

- At least one component is not listed.

**WHMIS Classes**

- Class D-2A: Material causing other toxic effects (Very toxic).
- Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

**Brazil Regulations**

**Classification system used**

- Norma ABNT-NBR 14725-2:2012

- ROHS: Compliant

**International lists**

- **Australia inventory (AICS):** All components are listed or exempted.
- **China inventory (IECSC):** At least one component is not listed.
- **Japan inventory:** All components are listed or exempted.
- **Korea inventory:** At least one component is not listed.
- **Malaysia Inventory (EHS Register):** Not determined.
- **New Zealand Inventory of Chemicals (NZIoC):** At least one component is not listed.
- **Philippines inventory (PICCS):** At least one component is not listed.
- **Taiwan inventory (CSNN):** Not determined.

Section 16. Other information

**Hazardous Material Information System (U.S.A.)**

- **Health:** 2
- **Flammability:** 1
- **Physical hazards:** 1
- **Personal protection:**

The customer is responsible for determining the PPE code for this material.
Section 16. Other information

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPACA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

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Further information

Date of issue  June, 2018

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behavior of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behavior should be determined by the user and made known to handlers, processors and end users.