

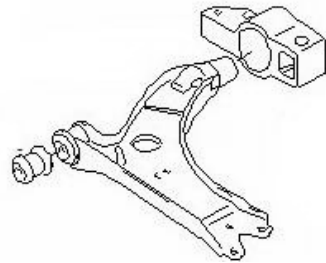
# Fitting Instructions #ALOY3273IS

## VW GOLF Mk V, VI

### Front Lower Control Arm Rear Bush Replacement



**Note:** Aloy3273 bushes must be fitted to both sides of the vehicle.  
This kit suits OE arms only.

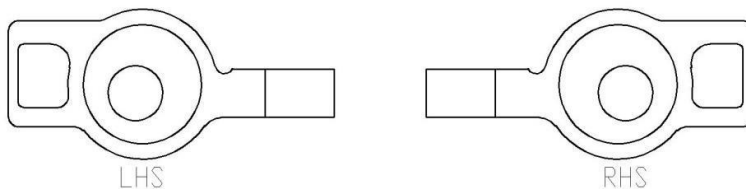


Note: bushing comes complete with housing left hand shown



Lubricate bushing assembly

- Wheel align the vehicle before the job is started and note caster settings;
- Place vehicle on hoist and remove OE control arms and remove rear bushes;
- Lubricate the centre of the new rear bushes note it will have 3754L or 3754R cast into the bush itself and is part of the aluminium housing assembly;
- Push shell part 3766A over the end of the arm as per picture below ensuring that it bottoms out on the spigot and rotates freely;
- Fit the control arms to the car note 3754L is for the left hand side of the car 3754R is for the right hand side of the car;
- Wheel align vehicle and check castor settings;
- Torque all mounting bolts to manufactures specifications with the vehicle at ride height.



Schematic drawing of brackets view from back of car looking towards the front.  
**Note** offset position of the brackets



View of underside of car right hand side shown with arm assembly installed