

# Fitting Instructions #2577IS

Volkswagen / Skoda / Seat / Audi

**Engine Support Lower Rear Bushing**



**Note:** This kit is available in 3 versions:

- Kit # 2577-70K (Diesel applications);
- Kit # 2577-80K (Sports and Street applications);
- Kit # 2577-90K (Competition applications only).

- Remove the bracket from the vehicle;
- Hold the aluminium bracket in a bench vice; take care not to damage the bracket. Using 16mm (5/8") A/F Spanner, undo the retaining bolt and remove the original bushings;
- Clean all surfaces in contact with the new bushings;
- Install the new bushing #2577A to the front position on the aluminium pin then slide the rear housing onto the new bushing. Install new bushing #2577B into the housing and the pin. Then install the end cap with the small lugs locating into the recess in the rear of the new bushing #2577B, re-fit the retaining bolt and tighten to manufactures specifications;
- Install assembled bracket back on to the vehicle;
- Tighten all mounting bolts to manufactures specifications.

*This kit includes 2 new polyurethane bushings these are to be fitted as shown in photo below.*

