Fitting Instructions #2861IS

Audi and Volkswagen – See list below

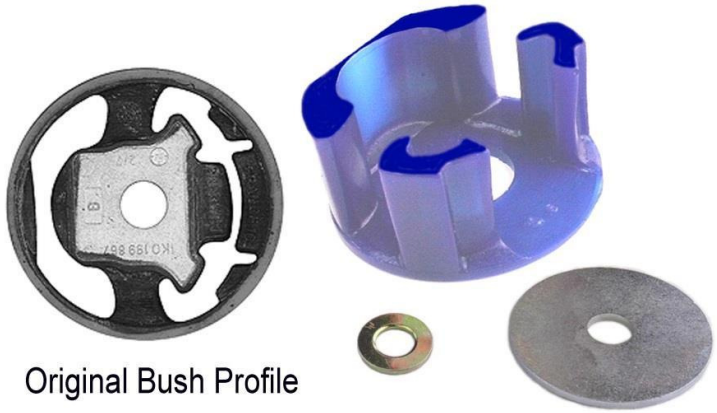
Front Lower Torque Arm Insert

Audi and VW have changed the torque arm mount mid-production cycle. To ensure you are using the correct item, please make sure that your OE mount looks like the mount pictured to the left.

Fitted with O.E mount #1K0 199 867A – Use:

- Kit # 2861-80K (Sports & Street applications);
- Kit # 2861-90K (Competition applications);
- Kit # 2861-70K (Diesel Engine applications).

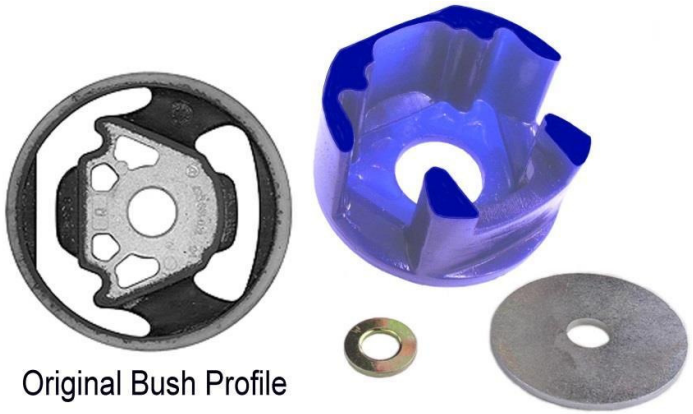
- Audi A3 2006-2008
- Audi TT MK2 2.0T 2008-2008.5
- Audi TT MK2 3.2 Quattro 2008-2008.5
- VW EOS 2.0T 2008
- VW EOS 3.2 2008
- VW GTI MKV 2006-2008
- VW Jetta V 2.0T 2005-2008
- VW Jetta V 2.5 2005-up
- VW Passat B6 2006-2008
- VW R32 MKV 2008
- VW Rabbit MKV 2006-up



Fitted with O.E mount #1K0 199 867P – Use:

- Kit # 3365-80K (Sports & Street applications);
- Kit # 3365-90K (Competition applications);
- Kit # 3365-70K (Diesel Engine applications).

- Audi A3 2009-up
- Audi TT MK2 2.0T 2008.5-up
- Audi TT MK2 3.2 Quattro 2008.5-up
- VW CC [All] - 2009-up
- VW EOS 2.0T 2009-up
- VW EOS 3.2 2009-up
- VW GTI MKV 2009-up
- VW Jetta V 2.0T 2009-up
- VW Passat B6 2009-up
- VW Tiguan 2009-up



Fitting Instructions #2861IS

1. Using a 21mm socket/spanner remove the rear engine support centre bolt that is mounted in the aluminium sub frame.

2. Use the grease supplied to cover the new polyurethane bush and insert the bush into the mount, making sure the voids line up. Once the bush is started a soft face hammer can be used to tap the bush all the way in.

3. With the bush pushed all the way in, insert the 28.5mm washer, the smaller of the two washers supplied, into the hole in the polyurethane bush. Place the remaining captivating washer on the original bolt and refit to the mount. Tighten the bolts to manufacture's specifications or according to the table below:

Bolt Grade	Torque
8.8	40Nm + 90 degrees
10.9	50Nm + 90 degrees

Note: It is recommended to replace the bolts every time they are removed.